

SPEX CertiPrep®

Inorganic & Organic Certified Reference Materials



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Certified Reference Materials: Beyond the Basics

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- Everyone will receive a copy of the presentation slides
- The webinar is being recorded and will be posted to our YouTube account
- Questions will be answered at the end of the presentation
 - *Type any questions you may have into the question box and we will answer them during the Q&A session*

Challenges to Analysts and CRM manufacturers

- Accreditations & Regulations (ISO, CPSC, EPA ...)
 - *Challenges:*
 - Compliance
 - Decreasing detection levels
 - Increasing # compounds
 - *What do the accreditations mean and where do they come from?*
 - *What really defines a standard, certified reference material?*





- Accurate Analyses
 - *What are traceability, homogeneity, uncertainty and error?*
 - *How are each defined and measured?*
- Error
 - *How do we reduce error and contamination in analyses?*
 - *What practices, procedures or habits lead to increased error?*



What is ISO 9001:2000?

- **ISO 9000** family of standards
 - *Quality management systems*
 - Meet the needs of customers
 - Meet statutory and regulatory requirements of product
- Published by International Organization for Standardization,
 - *Third party certification bodies*
 - *Over a million organizations worldwide certified*



- Origins in US Military: Mil-Q-9858 (1959)
- NATO (1969) AQAP series of standards
- British Standard (BS) 5750 from NATO (1979)
- International Organization of Standards (1946-47)
 - 1987: ISO 9001:2000
 - 1994: 2nd edition
 - Latest edition 2008





- 1991 ISO/REMCO Guide 34 draft
 - ***General requirements for the competence of reference material producers***
- 1996: Guide 34 published
 - *Latest revision 2009*
- 1999: ISO/IEC Guide 25
 - ***General Requirements for the competence of testing and calibration laboratories***
- 2000: Became ISO/IEC 17025
 - *Re-issued in 2005*

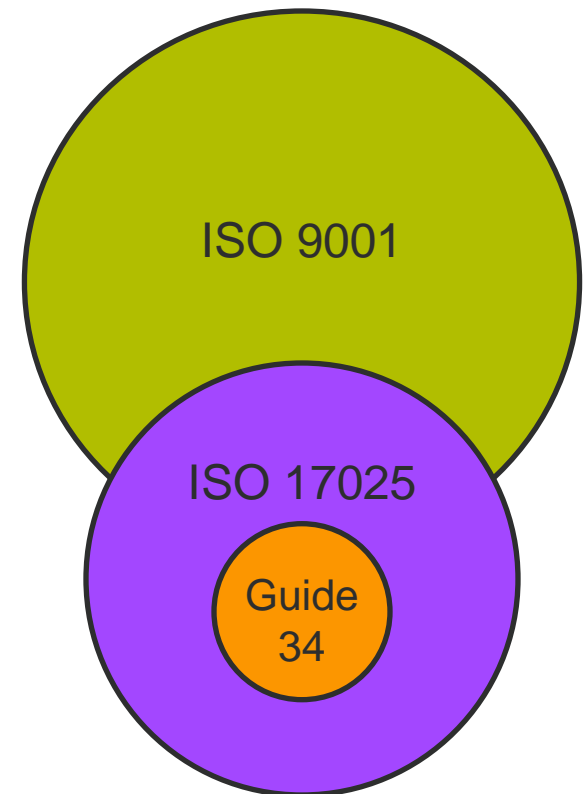
- Laboratories must demonstrate
 - *Management system*
 - *Technical competency*
 - *Technically valid results*
- Harmonization of standards & procedures.
 - *Comply to International Standard*
 - *Equivalent results among testing bodies*
 - *Equivalent accreditation bodies in countries using International Standard.*





- Allows transfer of results from CRM to labs for:
 - *Calibration of measuring equipment*
 - *Evaluation or validation of measurement procedures.*
- Requires CRM producers to demonstrate:
 - *Scientific & technical competence*
 - *Ability to supply information about their materials*

- ISO 9001
 - *General requirements: Quality Management System*
- ISO 17025
 - *Testing and calibration laboratories*
- Guide 34
 - *CRM producers*
 - *Requirements for manufacturer of CRM*

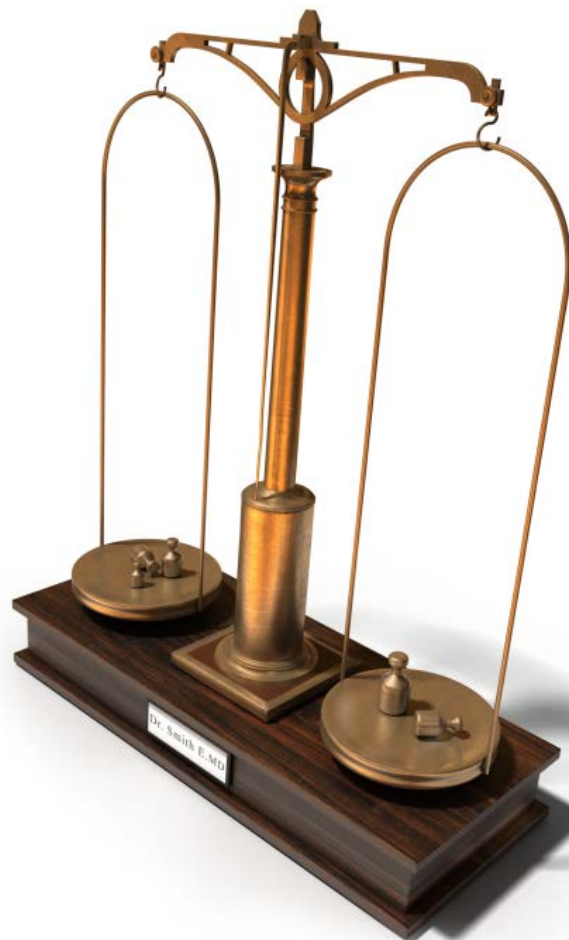


Standard

CRM

Traceability

Stability



Reference material

Uncertainty

Homogeneity

Error

What is a Standard?

- A standard is a 'KNOWN' to compare an 'Unknown'
- An acknowledged measure of comparison for quantitative or qualitative value – American Heritage Dictionary
- ISO definitions
 - *Primary standard*:
 - highest metrological quality
 - value is accepted w/o reference to other same quality standards
 - Example: Le Grand K
 - *Secondary standard*:
 - value is assigned by comparison with same quantity of a primary standard



- **Quantitation**
 - *ESTD*
 - *ISTD*
 - *Std Addition*
- Find, Calculate and Correct for **Uncertainty** in process
 - *Calculate instrument uncertainty*
 - *Calibration*
 - *Calculate recovery*
- Find & Eliminate **Error** in process



What is a Reference Material?



- ISO definition
 - *A material or substance whose property value(s) are:*
 - Sufficiently **homogeneous** & well established
 - Used for:
 - Calibration of an apparatus
 - Assessment of a measured method
 - For assigning values to materials.

What are Certified Reference Materials?

- ISO definition:

- A reference material accompanied by a certificate**

- *One or more property values are certified by a procedure that establishes:*

- **Traceability**

- **Uncertainty**

- *Contains supplementary information*

- Certifying bodies

- Methods of Measurement

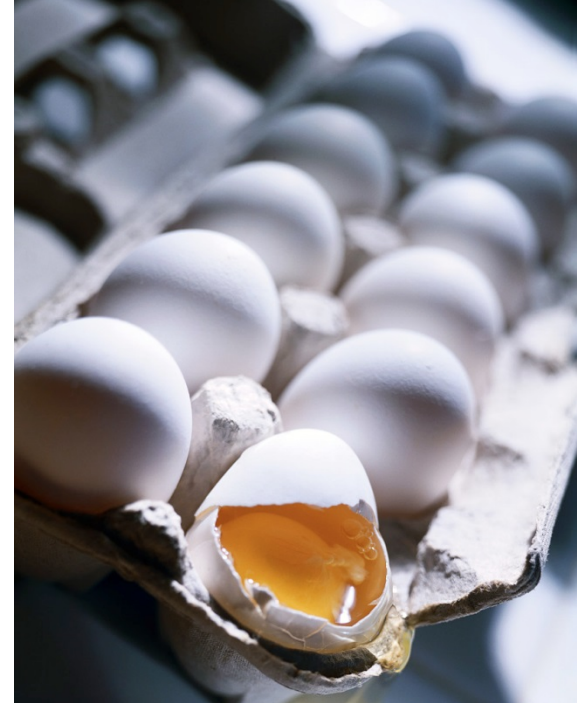
- Material preparation

- Statistical treatment of results



Traceability & Stability

- Traceability - trace a product: from origin to manufacture & delivery/receipt.
 - *For CRMs ensures can be traced to a primary standard*
- Stability -
 - *not reactive during normal use*
 - *retains properties in expected timescale in the presence of expected conditions of application.*
 - *Unstable material*
 - corrode, decompose, polymerize, burn or explode under the 'normal' conditions



- Homogeneity - uniform in composition or character
 - *In-bottle Homogeneity*
 - Checks product for stratification, precipitation etc.
 - Materials which can settle out of solution are still homogenous if they can be re-dissolved into solution by the instructions with the material (i.e. sonication, heating, shaking etc.)
 - *Between-bottle Homogeneity*
 - Samples multiple containers from each lot to check for homogeneity



What are Error and Uncertainty?

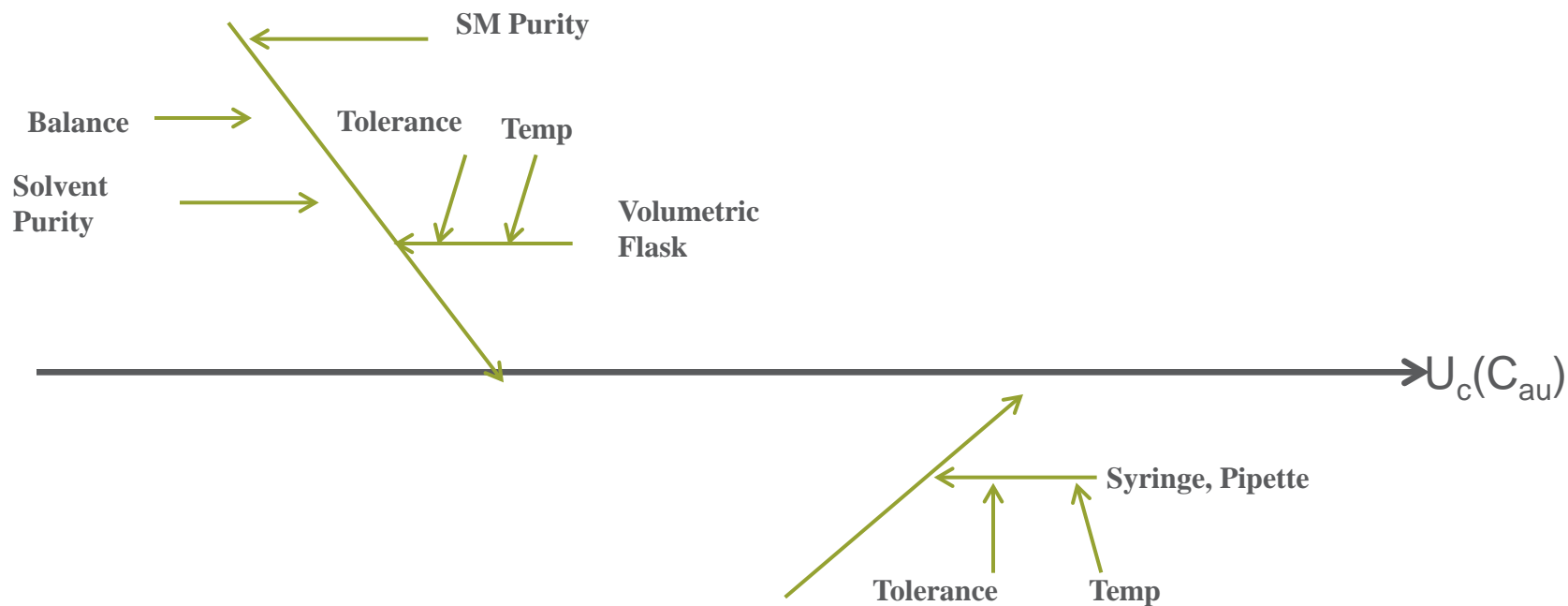
- **Error:** difference between measurement & ‘TV’ of the measurand.
 - *Doesn’t include mistakes (explain & exclude)*
 - *Causes values to differ when a measurement is repeated*
 - None of the results preferred over others
 - *Impossible to completely eliminate error but it can be controlled and characterized*

- **Uncertainty:** estimate attached to a certified value which characterizes the range of values where “true value” lies within a stated confidence level.
 - *Random effects, short-term fluctuations in temperature, humidity, static electricity, and air-pressure*
 - *Variability in the performance of the analyst*
 - *Drift than can be accounted for by a correction*

- **Error vs. Uncertainty:**
 - *Error: Usually can’t be estimated*
 - *Uncertainty: Can be estimated*

Uncertainty Sources

Identify all major uncertainty sources
Understand their effect on the analyte and its uncertainty



Determine what is to be measured



Outline the various processes



Identify sources of uncertainty



Estimate uncertainties from each source



Combine and expand all uncertainty

Type A

- Associated with repeated measurements
- Type A uncertainty is expressed as:

$$u_i = \frac{s}{\sqrt{n}}$$

Where s is standard deviation and n is the number of replicates

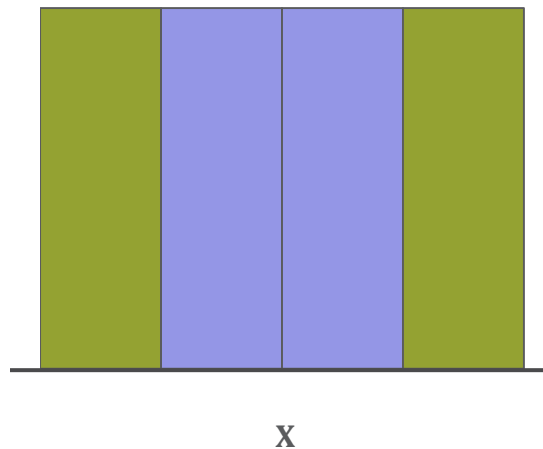
Type B

- Based on scientific judgment made from previous experience, manufactures' specifications, etc.
- Three common models are:
 - *Rectangular*
 - *Triangular*
 - *Normal*

Type B: Rectangular Distribution

- Use when a certificate or other specification gives limits without specifying a level of confidence

- Normalizing factor for converting to Standard Uncertainty is $\frac{\text{Listed } u}{\sqrt{3}}$

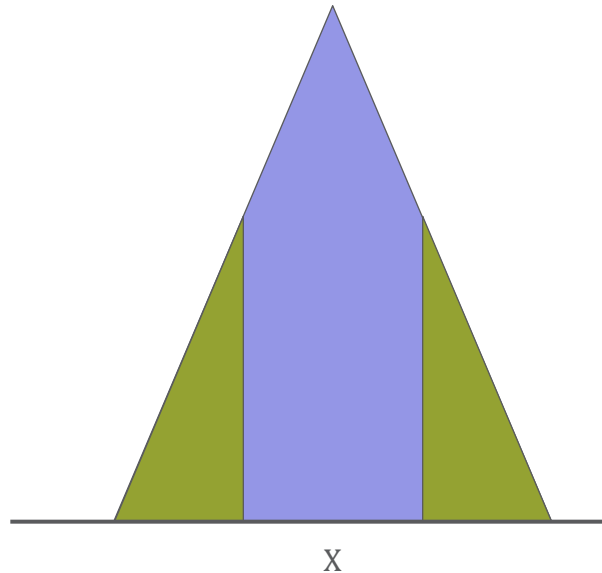


Type B: Triangular Distribution

- Used when distribution is symmetric and when values close to the target value are more likely than near the boundaries

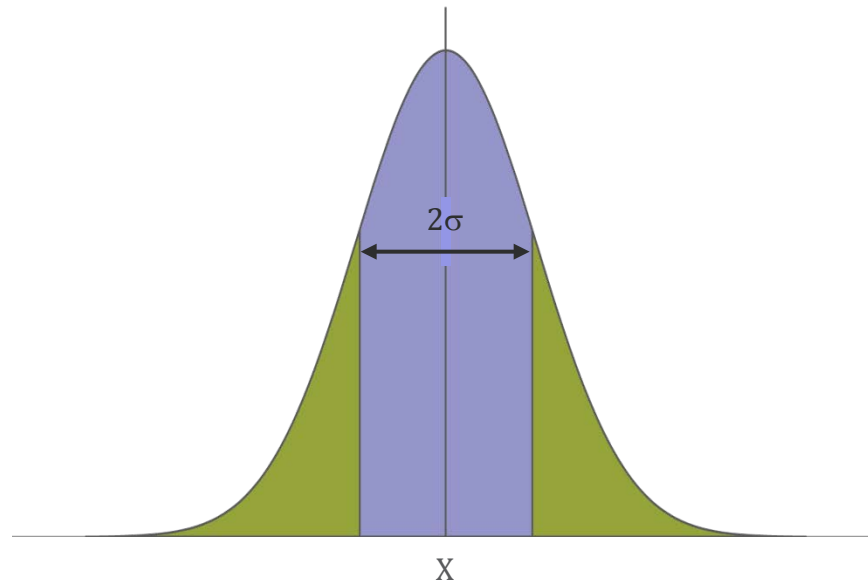
– *Example: Uncertainty associated with volumetric glassware*

- Normalizing factor for converting to Standard Uncertainty is $\frac{\text{Listed } u}{\sqrt{6}}$



Type B: Normal Distribution

- Used when an estimate is made from repeated observations of a randomly varying process and an uncertainty is associated with a certain confidence interval.
 - *Example: A calibration certificate with stated level of confidence.*
- Normalizing factor for converting to Standard Uncertainty is $\frac{\text{Listed } u}{k}$



Combined Uncertainty (u_c)

We will use the following model for calculating *interim* u_c within a process:

$$u_c(y) = \sqrt{u(x_1)^2 + u(x_2)^2 + u(x_3)^2}$$

We will be using the following model to **combine** overall uncertainties from all of the processes:

$$u_c(y) = y \sqrt{\left[\frac{u(x_1)}{x_1}\right]^2 + \left[\frac{u(x_2)}{x_2}\right]^2 + \left[\frac{u(x_3)}{x_3}\right]^2}$$

Expanded Uncertainty (U)

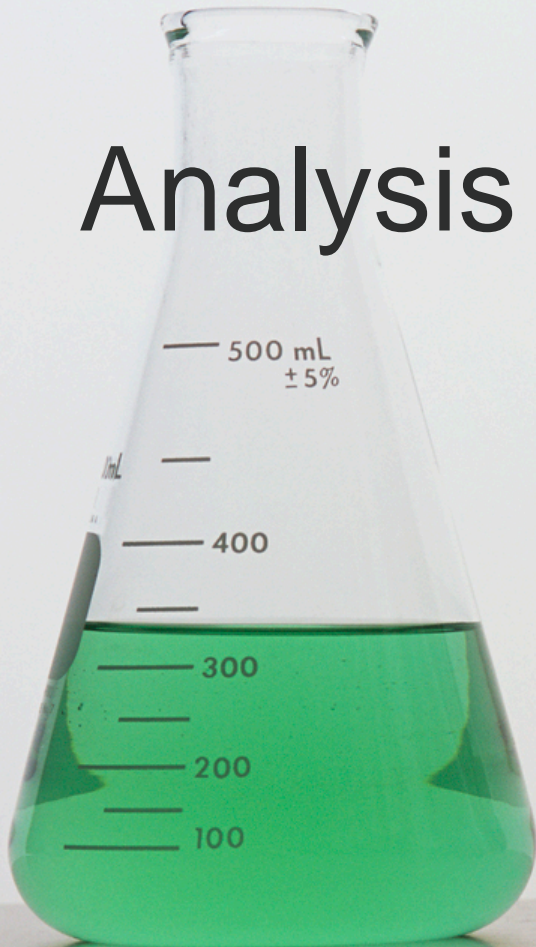
- The Expanded Uncertainty defines the interval within which lies the value of the measurand
- To calculate, multiply the combined standard uncertainty with a Coverage Factor (k):

$$U = ku_c$$

- Coverage factor k depends on the level of confidence and the degree of freedom:
- k= 2 for 95% confidence level

$$\text{True Value (X)} = \bar{X} \pm U$$

Analysis Challenges & Issues



The Analytical Threshold Keeps Decreasing

- Modern instrumentation LOD to PPB & PPT
 - ICP
 - ICP-MS
 - GFAA
 - LCMS
 - GCMS
- Lower detection limits > importance of eliminating trace contaminations
- Eliminate trace impurities present in:
 - *Reference Materials*
 - *Samples*
 - *Reagents*
 - *Environment*



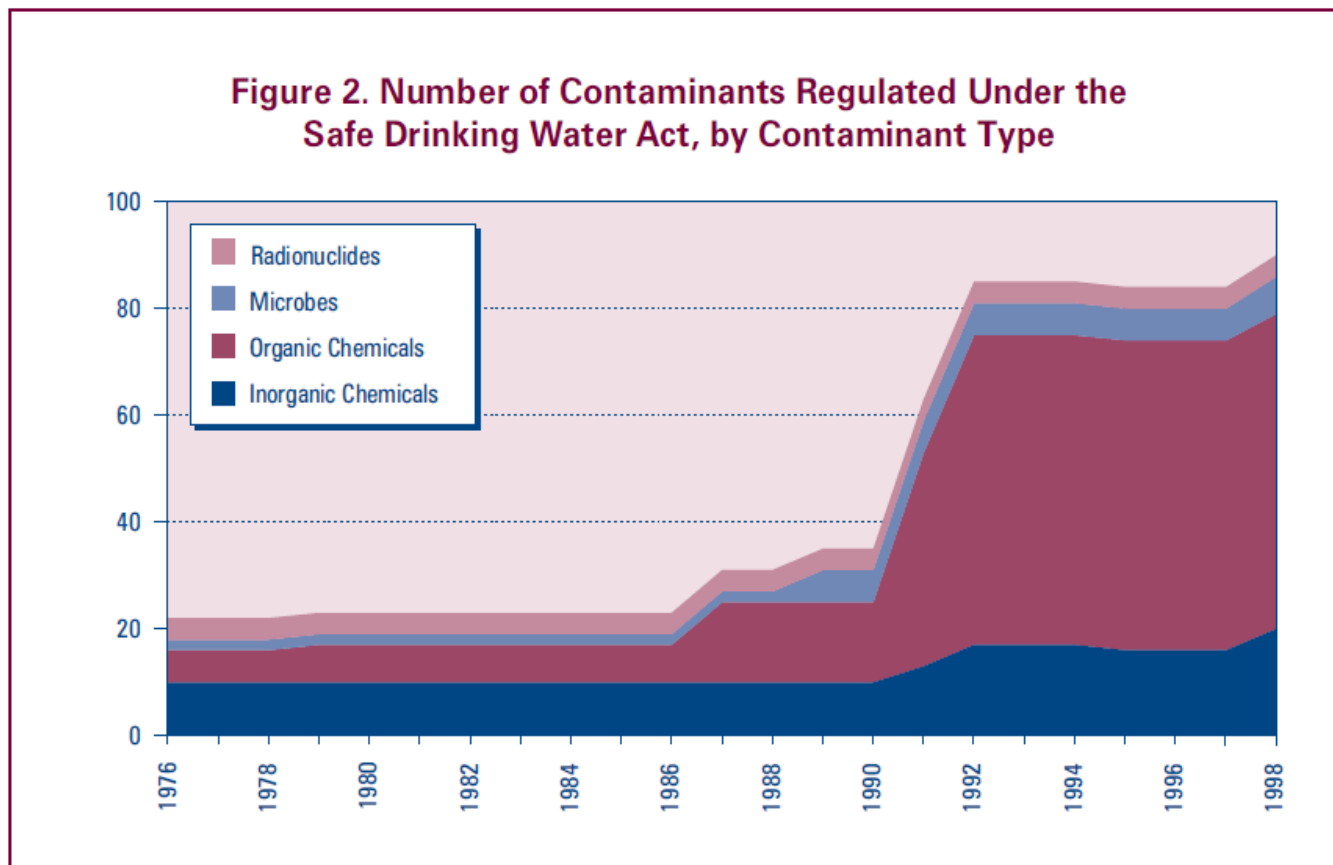
Trace Analysis Concentrations

Just how much is a part per billion or trillion?

Unit	1 PPM	1 PPB	1 PPT
Time	1 second / 11.6 days	1 second / 32 years	1 second / 320 centuries
Money	1 cent / \$10 k	1 cent / \$10 million	1 cent / \$10 billion
Volume	1 drop vermouth / ½ barrel of gin	1 drop vermouth / 500 barrels gin	1 drop vermouth / 500,000 barrels gin
Length	1 inch / 16 miles	1 inch / 16,000 miles (diameter around the earth twice)	1 inch / 16 million miles (farthest distance between Earth and Venus)

The Compendium of Compounds regulated keeps Increasing

- First US drinking water standards in US – 1914 (Bacteriological standards)
- 1962- First chemical standards: 28 substances & 2 Organic Compounds
- Since 1974 – 3x increase in compounds, and decrease in limits



Sources of Potential Contamination or Error Everywhere

- Chemical Components
 - *Solvents, Reagents, Additives*
- Laboratory Components
 - *Syringes, Pipettes, Glassware, Storage containers, Scales*
- Sample preparation techniques
 - *Grinding, Extraction, SPE, Dilutions, Esterification*
- Standard preparation techniques
 - *Serial dilutions, Weighing out & Preparation*
- Instrumentation Contamination
 - *Columns, Mobile Phases, Gases, Carryover*



Sources of Potential Contamination or Error

- Laboratory environment
 - *Lab surfaces: Residue & Dust*
 - *Ventilation & Hoods*
 - *Waste containers*
- Laboratory Personnel
 - *Cosmetics*
 - *Glove contamination*
 - *Lab Hygiene practices*
 - *Human Error*

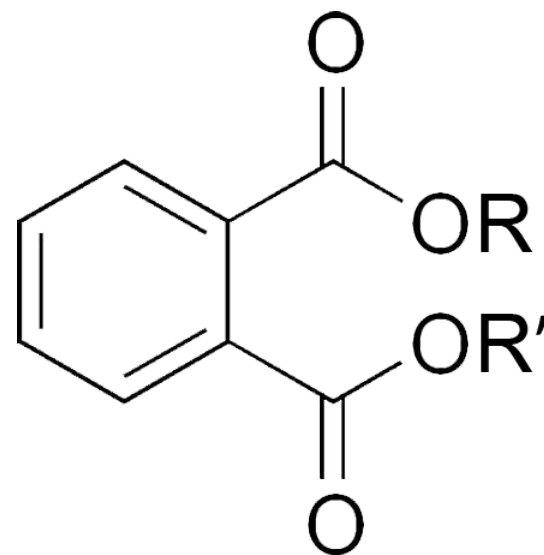


The Chemical Components



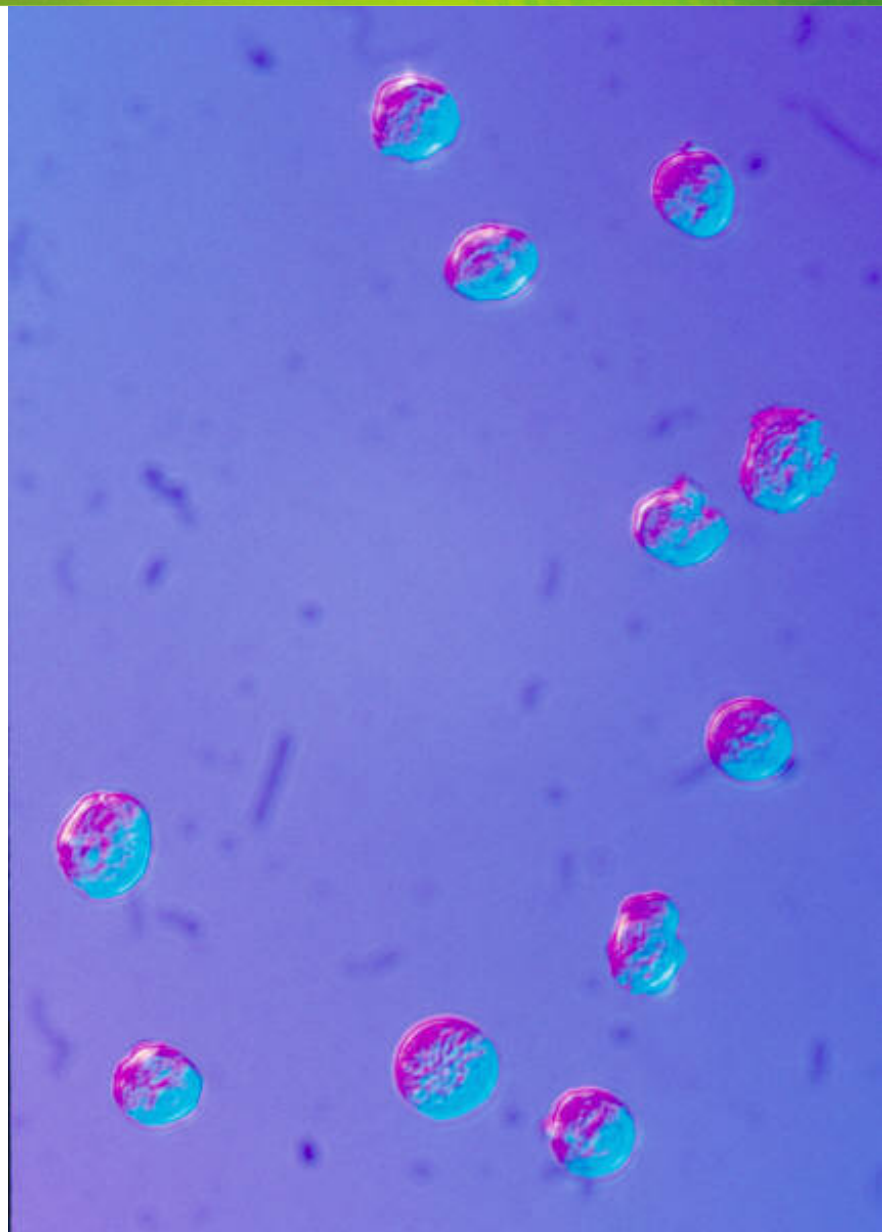
- Starting materials
 - *tested for trace impurities*
 - *Impurities create:*
 - overlap of spectra
 - incorrect calibration curve
 - inaccurate results
- Common Laboratory contamination:
 - *Metals: Silicon, Calcium, Aluminum*
 - *Phthalates*
 - *Impurities*
 - *VOA: Chloroform, Acetone*
 - *Laboratory Solvents*

- Source of contamination
 - *Persistent Solvents in Lab*
 - DCM & Carbon Disulfide
- Solvent Contamination includes
 - *Particles, Gases, Preservatives and additives*
 - *Leach or dissolve compounds from their containers*
 - Sodium (glass), Boron (glass), Silica (pH >10)
 - Phthalates (plastics and liners)



Grade	Application/Use	Analytical
ACS	General Procedures	Meets or Exceeds ACS specifications
Anhydrous	Water sensitive reactions and synthesis	Low water levels (10-30 ppm)
Biotechnical	Biotechnical applications	Low water, low residue, low UV
Environmental	Environmental Analysis, HPLC, Trace Organic	
Food/FCC Grade	Food & Drug Applications	Meets specifications of Food Chemicals Codex (FCC).
GC	GC applications	PPB levels of contamination
HPLC	HPLC applications	Sub-micron filtration, some low UV absorbance
LCMS	LCMS applications	Low ionic impurities <0.1 ppm
Pesticide Residue	Pesticide, Environmental Analysis, Trace analysis & GC-ECD, FID, MS	Meets or Exceeds ACS Pesticide Specifications
Reagent	General Lab Use	>95% Purity
Spectrophotometric	UV applications	UV, Vis, IR
Technical	General Lab Use	Non-critical tasks
USP	Food & Drug Applications	Meets or Exceeds USP Specifications

- Any part of analytical process must use high purity acids
 - *Dissolution of materials and samples*
 - *Digestions*
 - *Dilutions*
- Contaminants in acid increase error:
 - *An aliquot of 5 mL of acid*
 - *100 ppb of Ni as contaminant*
 - *used for diluting a sample to 100 mL*
 - *introduce 5 ppb of Ni into the sample*
- Use High purity acid for dilution but costly



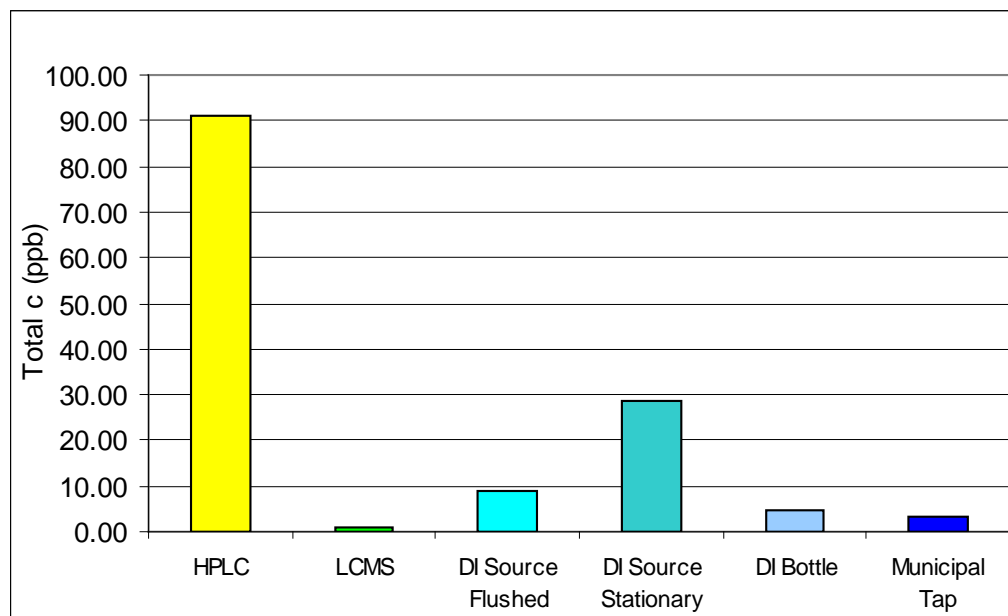
- The major component of an aqueous standards, LC & LCMS mobile phases
- Quality & Accuracy of analysis depends on water quality

Specifications of Four Types of ASTM Water

Requirement	ASTM Type			
	I	II	III	IV
Use	Critical laboratory applications and processes	General Lab grade used for pH, buffers, feeding other water polishing systems	Cleaning Glassware, Feeding Water polishing systems, water baths	Not good for Lab Use
Specific Resistance (megohm/cm) (max)	18	1	4	0.2
pH	N/A	N/A	N/A	5 - 8
Sodium (max)	1 µg/L	5 µg/L	10 µg/L	50 µg/L
Total Silica (max)	3 µg/L	3 µg/L	500 µg/L	high
Total Organic Carbon (max)	50 µg/L	50 µg/L	200 µg/L	N/A

Laboratory Water

	HPLC	LCMS	DI Source Flushed	DI Source Stationary	DI Bottle	Municipal Tap
DEP	6.28	0.18	0.00	0.30	0.50	0.00
DIBP	3.52	0.16	0.88	1.36	0.52	0.00
DBP	16.72	0.00	0.00	0.00	0.54	0.00
BPA	3.16	0.00	0.00	0.00	0.00	0.00
BBP	44.74	0.20	2.32	0.63	0.47	1.29
DCP	1.00	0.00	0.00	0.00	0.00	0.00
DEHP	15.60	0.63	5.92	26.41	2.44	1.94
Total c (ppb)	91.02	1.17	9.12	28.70	4.47	3.23
Total # compounds	7	4	3	4	5	2



Reducing Contamination and Error from Laboratory Water

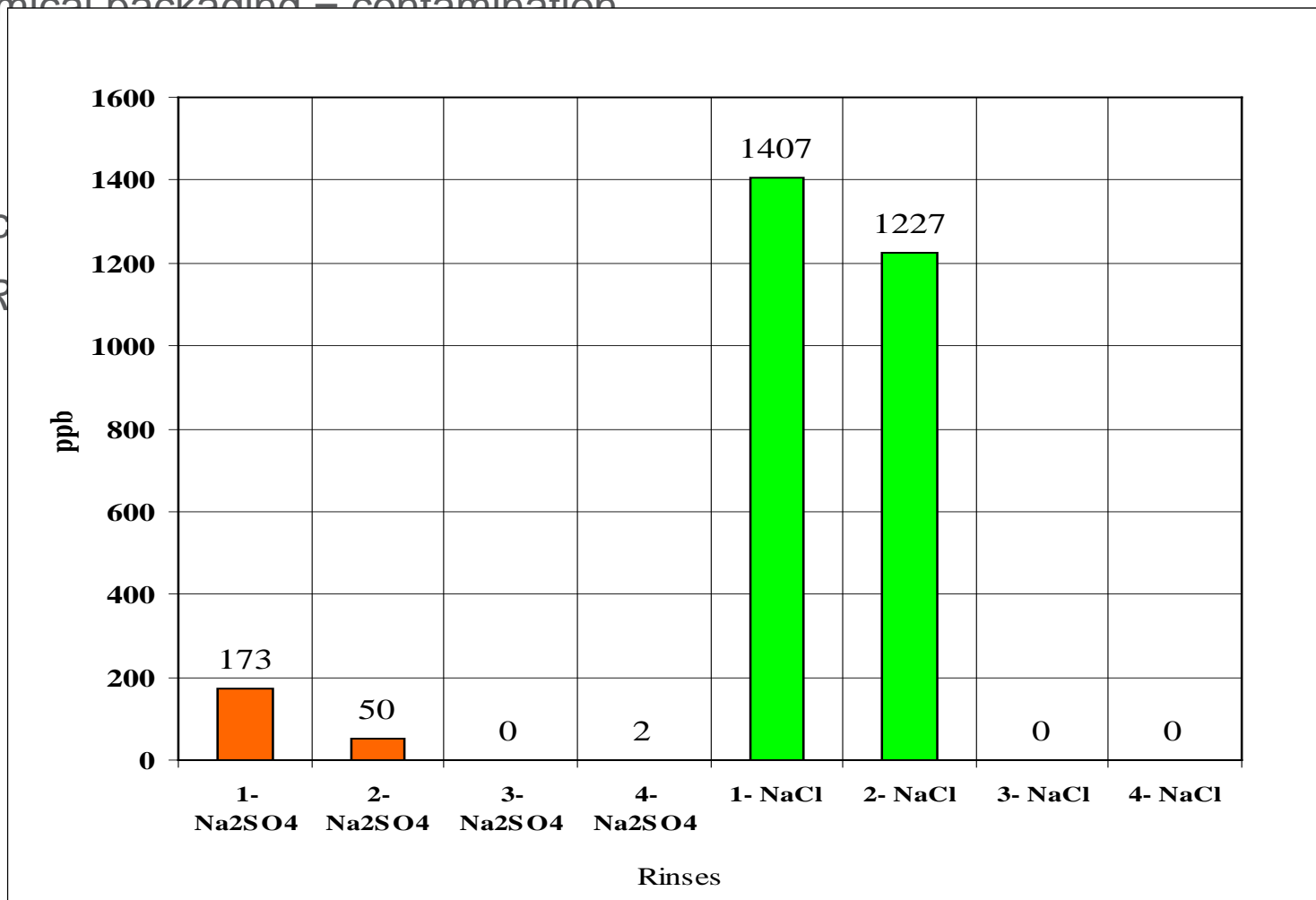
- Bottle Water has an expiration date
- Water quality can change
 - *Storage bottles can leach contaminants*
 - *Microbial growth*
 - Change water once a day
 - Flush LC system if final conditions have >80% water
 - A clean flush mixture can be run through an HPLC system to remove microbial growth or clean an LCMS source.
 - MeOH, Acetonitrile, Acetone, IPA, and Cyclohexane

Chemical Stock Contamination

- Chemical packaging – contamination

- Difficult to detect

– R





- The most common sources of contamination, and uncertainty is labware.
 - *Syringes, pipettes, dispensers*
 - Carryover/Cleanliness
 - Accuracy
 - Calibration & Maintenance
 - *Laboratory glassware*
 - Calibration/Class
 - TC or TD
 - *Storage containers*
 - Material
 - Cleanliness

How Clean Are Your Pipettes?

2% nitric acid run through 5 mL pipettes that were cleaned manually and scanned on ICP-MS

Element	Conc. (PPB)	Element	Conc. (PPB)
Ag	2.33	Mn	1.72
Al	6.43	Na	19.1
Be	2.62	Ni	0.96
Bi	1.07	Pb	5.4
Ca	18.8	Sn	0.55
Co	2.02	Th	0.24
Cr	0.91	Ti	0.56
Fe	1.62	Tl	1.53
Mg	2.56	Zn	9

How Clean are Your Syringes?

1000 uL syringe Carryover

Injection Wash #	Naphthalene-d8		Phenanthrene-d10		Chrysene-d12	
	ppm	% Carryover	ppm	% Carryover	ppm	% Carryover
1	16.15	0.81	15.58	0.77	24.40	1.22
2	0.59	0.03	0.61	0.03	0.69	0.03
3	0.06	0.00	0.06	0.00	0.06	0.00
4	0.04	0.00	0.02	0.00	0.03	0.00
5	0.04	0.00	0.04	0.00	0.04	0.00
7	0.01	0.00	0.02	0.00	0.01	0.00
10	0.02	0.00	0.03	0.00	0.03	0.00
15	0.01	0.00	0.00	0.00	0.02	0.00
20	0.00	0.00	0.00	0.00	0.01	0.00

Manufacturer suggest rinse 2-3 times to waste and between 5-20 times overall

100 uL syringe Carryover

Injection Wash #	Naphthalene-d8		Phenanthrene-d10		Chrysene-d12	
	ppm	% Carryover	ppm	% Carryover	ppm	% Carryover
1	25.21	1.26	24.71	1.26	64.47	3.22
2	0.59	0.03	0.50	0.03	0.93	0.05
3	0.06	0.00	0.01	0.00	0.13	0.01
4	0.02	0.00	0.01	0.00	0.07	0.01
5	0.02	0.00	0.01	0.00	0.07	0.01
7	0.01	0.00	0.01	0.00	0.06	0.00
10	0.00	0.00	0.00	0.00	0.04	0.00
15	0.00	0.00	0.01	0.00	0.04	0.00
20	0.00	0.00	0.01	0.00	0.04	0.00

10 uL syringe Carryover

Injection Wash #	Naphthalene-d8		Phenanthrene-d10		Chrysene-d12	
	ppm	% Carryover	ppm	% Carryover	ppm	% Carryover
1	175.67	8.78	180.72	8.30	360.51	18.03
2	26.21	1.31	25.70	1.26	46.96	2.35
3	6.12	0.31	4.98	0.27	8.12	0.41
4	1.71	0.09	1.74	0.10	4.10	0.21
5	0.69	0.03	0.70	0.04	2.02	0.10
7	0.25	0.01	0.36	0.03	1.37	0.07
10	0.10	0.01	0.04	0.02	1.37	0.07
15	0.09	0.00	0.17	0.02	1.13	0.06
20	0.03	0.00	0.07	0.01	0.43	0.02

Reducing Syringe Contamination & Error

- Smaller volume syringe = more rinses needed
 - *10 uL syringe 5-10 rinses should go to waste in addition to another 5-10 rinses to clean syringe*
 - *Viscous samples may need much more cleaning*
 - Pulling solvent through a vacuum system & taking the syringe fully apart
- Additional Cleaning tips:
 - *Don't heat fixed needle syringes above 60 C*
 - *Do not submerge syringes in solvent to clean*
 - *Take syringe apart and clean plunger and air dry*

Reducing Syringe Error

Syringe Size	uL Dispensed	Water
10	2	23.15%
10	5	8.16%
10	10	2.72%
25	2	8.82%
25	5	5.47%
25	10	2.37%
25	20	1.05%
25	25	1.25%
100	10	6.09%
100	25	1.67%
100	50	0.64%
100	100	0.61%
1000	250	1.05%
1000	500	1.14%
1000	1000	0.47%

- Use calibrated syringes of appropriate range for level decanting
 - Measured volume should be no lower than 20% of syringe volume (1000 & 100 uL syringes) for 1% or lower error
 - Measured volume needs to be >20% for smaller syringes to decrease error.

How Clean are Your Storage Containers?



- Bottles
 - *Various sizes, shapes, and materials of construction*
- Contaminants present in the materials of construction can leach into the solution
- Active sites can bind analytes

Summary of Average Element Content in Storage Containers

Material	Total No. of Elements	Total PPM	Major Impurities
Polystyrene-PS	8	4	Na, Ti, Al
TFE*	24	19	Ca, Pb, Fe, Cu
Low Density PE-LDPE	18	23	Ca, Cl, K, Ti, Zn
Polycarbonate-PC	10	85	Cl, Br, Al
Polymethyl Pentene-PMP	14	178	Ca, Mg, Zn
FEP†	25	241	K, Ca, Mg
Borosilicate Glass	14	497	Si, B, Na
Polypropylene-PP	21	519	Cl, Mg, Ca
High Density PE-HDPE	22	654	Ca, Zn, Si

* TFE-Tetrafluoroethylene

† FEP-Fluorinated ethylene propylene

Do you have a Clean Laboratory?

- Walls, ceilings, and floors are sealed and dust free
- HEPA filters mounted in the ceiling
- No exposed metal parts
- Contamination sources:
 - *Ceiling tiles, paints, cements, and dry walls*
 - *Dust and rusts on shelves, equipment, and furniture*
 - *Temperature control systems*



Clean Room Packaging Comparison

Comparison of a solution made in clean room environment and packaged in regular lab and clean lab

Elem	Regular Lab	Clean Lab	Elem	Regular Lab	Clean Lab
Al	5 ppb	0.1 ppb	Na	6.0	0.1
As	0.05	<0.01	Ni	0.1	<0.01
Co	0.2	<0.01	Sb	1.0	<0.01
Fe	7.0	<0.7	Sn	2.0	<0.01
Mn	0.08	<0.01	Zn	8.0	<1.0
Mo	0.02	<0.01	Zr	0.1	<0.01

Controlling Laboratory Environment Contamination

- Minimize exposure:
 - Equipment, samples, blanks or standards opened in clean room, clean bench, or glove box
 - Apparatus should be covered well in plastic bag or box
- Clean work surfaces:
 - Surfaces cleaned with reagent water
- Wear powder-free gloves:
 - Sweat contains K, Pb, Ca, Mg, SO₄, PO₄, and NH₄ ions, Na and Cl
 - Powder gloves contain Zn
- Use metal free containers:
 - Volumetric flasks, beakers made out of FEP, polycarbonate, and polypropylene



Controlling Laboratory Environment Contamination

- If clean room is not available sample prep performed in a class 100 clean bench or glove box with a flow of air or N₂
- Use adhesive mats at entry points to control dust and dirt from shoes
- Change shoes and / or wear shoe coverings to reduce bringing in dirt from the outside





- Jewelry, cosmetics, or lotions
 - *Cosmetics and lotions*
 - Fragrances, solvents, phthalates
 - Al, Be, Ca, Cd, Cu, Cr, K, Fe, Mn, Ni, Pb, Ti, & Zn
 - *Hair dyes: lead acetate*
 - *Calamine lotion: ZnO*
 - *Anti-dandruff shampoo: Se*
 - *Jewelry: Ni, Pb, Zn, Co, Au, Ag*
- Wash lab coats regularly
 - *Dust: Phthalates, Solvent residue, Ca, Na, K, Mg, & Si*
 - *Cigarette Smoke: Cd, VOA, SVOA*

- How do you determine if you have a clean lab?
 - By running blanks and standards!
 - *Blanks have to be clean to avoid false positive and false negative results*
 - *Carry blanks and standards through all steps of an analytical procedure*

Want to see more ?

- White Paper on BPA & Phthalates in Water
- Webinar recordings (youtube.com/spexcertiprep)
 - *Clean Lab techniques*
 - *BPA & Phthalates*
 - *Uncertainty*
- Articles
 - *Spectroscopy*
- ISO Website
- Accreditation of reference material producers: Let's get it right! Henery F. Steger Accreditation and Quality Assurance (2003)
- Accreditation of reference material producers: an update Henery F. Steger Accreditation and Quality Assurance (2005)

- ISO/IEC 17025, General requirements for the competence of testing and calibration laboratories, 2005.
- ISO Guide 34, General requirements for the competence of reference material producers.
- ISO Guide 30, Terms and definitions in connection with reference materials, 2nd Ed., 1992.
- ISO Guide 31, Reference materials — Contents of certificates and labels, 2nd Ed., 2000.
- ISO Guide 35, Reference materials — General and statistical principles for certification, 3rd Ed., 2006.
- EPA Guide: 25 Years of the Clean Water Drinking Act

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Thank You!
Questions?